



Revision Number: 009.0

Issue date: 07/28/2025

1. IDENTIFICATION

Product name: LOCTITE FREKOTE PM CL known as
LOCTITE® PMC FREKOTE® MOLD C

Product type/Recommended use: Solvent cleaner

Restriction of Use: None identified

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 420460

Item number: 83561

Region: United States

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
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1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR.
H304 - MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.
H315 - CAUSES SKIN IRRITATION.
H319 - CAUSES SERIOUS EYE IRRITATION.
H336 - MAY CAUSE DROWSINESS OR DIZZINESS.
H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.
H373 - MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2
ASPIRATION HAZARD	1

PICTOGRAM(S)



Precautionary Statements

Prevention:

P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
P233 - Keep container tightly closed.
P240 - Ground and bond container and receiving equipment.
P241 - Use explosion-proof equipment.
P242 - Use non-sparking tools.
P243 - Take action to prevent static discharges.
P260 - Do not breathe vapors, mist, or spray.
P264 - Wash affected area thoroughly after handling.

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Response: P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves, clothing, eye and face protection.
P301+P310 - IF SWALLOWED: Immediately call a physician or poison control center.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - IF exposed or concerned: Get medical attention.
P331 - Do NOT induce vomiting.
P332+P313 - If skin irritation occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
Storage: P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Toluene	108-88-3	30 - 60
Methyl ethyl ketone	78-93-3	30 - 60

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.
Ingestion:	Keep individual calm. Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. Never give anything by mouth to an unconscious person. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get immediate medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. In case of fire, keep containers cool with water spray.
Improper extinguishing agents:	Not available.

Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. Vapors are heavier than air and may travel along floor to an ignition source.
Hazardous combustion products:	Oxides of carbon. Acrid smoke and fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Remove all sources of ignition. Keep upwind of the spilled material and isolate exposure. Spilled liquid is combustible and can be ignited by heat, flames, sparks, or other sources of ignition. Use non-sparking tools for clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Remove all sources of ignition. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Make sure containers are properly grounded before use or transfer of material. For operations where eye or face contact could occur, provide safety shower and eyewash fountain. Refer to Section 8.
Storage:	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None
Methyl ethyl ketone	(SKIN) 75 ppm TWA 150 ppm STEL	200 ppm (590 mg/m3) PEL	None	None

Engineering controls:	Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Colourless / Colorless
Odor:	Solvent
Odor threshold:	Not available.
pH:	Not applicable, Product is non-polar/aprotic.
Vapor pressure:	267 mbar (20 °C (68°F))
Boiling point/range:	79.0 - 110.0 °C (174.2 - 230°F) 1,013 hPa 79.0 - 110.0 °C (174.2 - 230°F)
Melting point/ range:	Not applicable, Product is a liquid
Density/Relative density:	0.712
Relative vapor density:	20 °C Heavier than air
Flash point:	0 °C (32°F) HST-US E39F; PENSKEY-MARTENS CLOSED CUP FLASH POINT
Flammable/Explosive limits - lower:	1.2 % The product is not explosive. The formation of explosive vapor/air mixtures is possible.
Flammable/Explosive limits - upper:	8 % The product is not explosive. The formation of explosive vapor/air mixtures is possible.
Autoignition temperature:	480 °C (896°F) Estimated
Flammability:	flammable
Evaporation rate:	Slower than ether.
Solubility:	Soluble other organic solvents
Solubility:	Slightly soluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	100 %
Dynamic viscosity:	Not available.
Kinematic viscosity:	0.54 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon.
Incompatible materials:	Reducing agents. Strong alkalis. Strong bases. Aldehydes. Hydrogen peroxide. Amines. Halogens. Ammonia.
Reactivity:	Not available.
Conditions to avoid:	Keep away from open flames, hot surfaces and sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	May be harmful if inhaled. May cause respiratory tract irritation. High vapor concentrations may cause central nervous system depression (headache, nausea, dizziness). Continued exposure may cause increased light-headedness, staggering, unconsciousness and even death.
Skin contact:	Causes skin irritation. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact:	Causes serious eye irritation.
Ingestion:	This product may be fatal if it is swallowed. Principal hazard of ingestion is aspiration into the lungs and subsequent pneumonitis. May cause central nervous system depression.

Hazardous Component(s)	LD50s and LC50s
Toluene	Oral LD50 (Rat) = 2.6 g/kg Dermal LD50 (Rabbit) = 12,124 mg/kg Inhalation LC50 (Rat, 4 h) = 12.5 - 28.8 mg/l Inhalation LC50 (Rat, 4 h) = 25.7 mg/l Inhalation LC50 (Rat, 4 h) = 28.1 mg/l Inhalation LC50 (Rat, 4 h) = 30 mg/l
Methyl ethyl ketone	Oral LD50 (Mouse) = 670 mg/kg Oral LD50 (Rat) = 2,300 - 3,500 mg/kg Oral LD50 (Rat) = 4,500 - 6,800 mg/kg Dermal LD50 (Rabbit) = > 8,000 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Toluene	Irritant		Behavioral Cardiac Central nervous system Developmental Ear
Methyl ethyl ketone	Irritant		Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Toluene	No	No	No
Methyl ethyl ketone	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Flammable liquids, n.o.s. (Toluene, Methyl ethyl ketone)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II
DOT Hazardous Substance(s): Toluene, Methyl ethyl ketone

International Air Transportation (ICAO/IATA)

Proper shipping name: Flammable liquid, n.o.s. (Toluene, Methyl ethyl ketone)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: FLAMMABLE LIQUID, N.O.S. (Toluene, Methyl ethyl ketone)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Toluene (CAS# 108-88-3). Methyl ethyl ketone (CAS# 78-93-3).
CERCLA Reportable quantity:	Toluene (CAS# 108-88-3) 1,000 lbs. (454 kg) Methyl ethyl ketone (CAS# 78-93-3) 5,000 lbs. (2,270 kg)
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed MSDS. Reissued with new date.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 07/28/2025

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